



KEY STEEL TOLERANCES AND STANDARDS

IMPERIAL (Inches)			
Cat. No.	Size	Tolerance -0.000"	
		Width	Thickness
ATK009	1/16" x 1/16"	+ 0.0020	+ 0.0020
ATK100	3/32" x 3/32"	+ 0.0020	+ 0.0020
ATK101	1/8" x 1/8"	+ 0.0020	+ 0.0020
ATK219	5/32" x 5/32"	+ 0.0025	+ 0.0020
ATK102	3/16" x 3/16"	+ 0.0025	+ 0.0025
ATK220	7/32" x 7/32"	+ 0.0025	+ 0.0025
ATK103	1/4" x 1/4"	+ 0.0025	+ 0.0025
ATK221	9/32" x 9/32"	+ 0.0025	+ 0.0025
ATK104	5/16" x 5/16"	+ 0.0025	+ 0.0025
ATK222	11/32" x 11/32"	+ 0.0025	+ 0.0025
ATK105	3/8" x 3/8"	+ 0.0025	+ 0.0025
ATK106	7/16" x 7/16"	+ 0.0025	+ 0.0025
ATK107	1/2" x 1/2"	+ 0.0025	+ 0.0025
ATK108	9/16" x 9/16"	+ 0.0025	+ 0.0025
ATK109	5/8" x 5/8"	+ 0.0025	+ 0.0025
ATK223	11/16" x 11/16"	+ 0.0025	+ 0.0025
ATK110	3/4" x 3/4"	+ 0.0025	+ 0.0025
ATK224	13/16" x 13/16"	+ 0.0025	+ 0.0025
ATK111	7/8" x 7/8"	+ 0.0025	+ 0.0025
ATK225	15/16" x 15/16"	+ 0.0030	+ 0.0030
ATK112	1" x 1"	+ 0.0030	+ 0.0030
ATK116	1.1/8" x 1.1/8"	+ 0.0030	+ 0.0030
ATK227	1.3/16" x 1.3/16"	+ 0.0030	+ 0.0030
ATK113	1.1/4" x 1.1/4"	+ 0.0030	+ 0.0030
ATK118	1.3/8" x 1.3/8"	+ 0.0030	+ 0.0030
ATK114	1.1/2" x 1.1/2"	+ 0.0040	+ 0.0040
ATK119	1.5/8" x 1.5/8"	+ 0.0040	+ 0.0040
ATK115	1.3/4" x 1.3/4"	+ 0.0040	+ 0.0040
ATK228	1.7/8" x 1.7/8"	+ 0.0040	+ 0.0040
ATK117	2" x 2"	+ 0.0040	+ 0.0040
ATK300	3/32" x 1/8"	+ 0.0020	+ 0.0020
ATK301	3/16" x 1/8"	+ 0.0025	+ 0.0020
ATK302	1/4" x 1/8"	+ 0.0025	+ 0.0020
ATK303	1/4" x 3/16"	+ 0.0025	+ 0.0025
ATK304	5/16" x 3/16"	+ 0.0025	+ 0.0025
ATK201	5/16" x 1/4"	+ 0.0025	+ 0.0025
ATK305	3/8" x 3/16"	+ 0.0025	+ 0.0025
ATK202	3/8" x 1/4"	+ 0.0025	+ 0.0025
ATK213	3/8" x 5/16"	+ 0.0025	+ 0.0025
ATK214	7/16" x 1/4"	+ 0.0025	+ 0.0025



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Cat. No.	Size	Tolerance -0.000"	
		Width	Thickness
ATK203	7/16" x 5/16"	+ 0.0025	+ 0.0025
ATK332	7/16" x 3/8"	+ 0.0025	+ 0.0025
ATK306	1/2" x 3/16"	+ 0.0025	+ 0.0025
ATK307	1/2" x 1/4"	+ 0.0025	+ 0.0025
ATK204	1/2" x 5/16"	+ 0.0025	+ 0.0025
ATK310	1/2" x 3/8"	+ 0.0025	+ 0.0025
ATK215	1/2" x 7/16"	+ 0.0025	+ 0.0025
ATK308	9/16" x 5/16"	+ 0.0025	+ 0.0025
ATK314	9/16" x 1/2"	+ 0.0025	+ 0.0025
ATK309	5/8" x 5/16"	+ 0.0025	+ 0.0025
ATK311	5/8" x 3/8"	+ 0.0025	+ 0.0025
ATK205	5/8" x 7/16"	+ 0.0025	+ 0.0025
ATK216	5/8" x 1/2"	+ 0.0025	+ 0.0025
ATK317	5/8" x 9/16"	+ 0.0025	+ 0.0025
ATK312	3/4" x 3/8"	+ 0.0025	+ 0.0025
ATK313	3/4" x 7/16"	+ 0.0025	+ 0.0025
ATK206	3/4" x 1/2"	+ 0.0025	+ 0.0025
ATK217	3/4" x 5/8"	+ 0.0025	+ 0.0025
ATK322	3/4" x 11/16"	+ 0.0025	+ 0.0025
ATK315	11/16" x 1/2"	+ 0.0025	+ 0.0025
ATK320	11/16" x 5/8"	+ 0.0025	+ 0.0025
ATK316	7/8" x 1/2"	+ 0.0025	+ 0.0025
ATK207	7/8" x 5/8"	+ 0.0025	+ 0.0025
ATK323	7/8" x 11/16"	+ 0.0025	+ 0.0025
ATK325	7/8" x 3/4"	+ 0.0025	+ 0.0025
ATK218	1" x 5/8"	+ 0.0030	+ 0.0025
ATK318	1" x 9/16"	+ 0.0030	+ 0.0025
ATK324	1" x 11/16"	+ 0.0030	+ 0.0025
ATK208	1" x 3/4"	+ 0.0030	+ 0.0025
ATK329	1" x 7/8"	+ 0.0030	+ 0.0025
ATK326	1.1/8" x 3/4"	+ 0.0030	+ 0.0025
ATK330	1.1/8" x 7/8"	+ 0.0030	+ 0.0025
ATK319	1.1/4" x 9/16"	+ 0.0030	+ 0.0025
ATK321	1.1/4" x 5/8"	+ 0.0030	+ 0.0025
ATK327	1.1/4" x 3/4"	+ 0.0030	+ 0.0025
ATK209	1.1/4" x 7/8"	+ 0.0030	+ 0.0025
ATK331	1.1/4" x 1"	+ 0.0030	+ 0.0030
ATK328	1.1/2" x 3/4"	+ 0.0040	+ 0.0025
ATK210	1.1/2" x 1"	+ 0.0040	+ 0.0030
ATK211	2.1/4" x 1.1/2"	+ 0.0040	+ 0.0040
ATK212	2.3/4" x 1.7/8"	+ 0.0040	+ 0.0040



KEY STEEL TOLERANCES AND STANDARDS

METRIC (mm)			
Cat. No.	Size	Tolerance +0.000mm	
		Width	Thickness
ATK501	4mm x 4mm	-0.030	-0.030
ATK502	5mm x 5mm	-0.030	-0.030
ATK503	6mm x 6mm	-0.030	-0.030
ATK629	7mm x 7mm	-0.030	-0.030
ATK504	8mm x 8mm	-0.030	-0.030
ATK505	10mm x 10mm	-0.036	-0.036
ATK506	12mm x 12mm	-0.043	-0.043
ATK621	14mm x 14mm	-0.043	-0.043
ATK507	16mm x 16mm	-0.043	-0.043
ATK625	18mm x 18mm	-0.043	-0.043
ATK616	20mm x 20mm	-0.043	-0.043
ATK508	22mm x 22mm	-0.052	-0.052
ATK509	25mm x 25mm	-0.052	-0.052

METRIC (mm)			
Cat. No.	Size	Tolerance +0.000mm	
		Width	Thickness
ATK617	12mm x 10mm	-0.043	-0.090
ATK628	14mm x 6mm	-0.043	-0.090
ATK604	14mm x 9mm	-0.043	-0.090
ATK630	16mm x 7mm	-0.043	-0.090
ATK605	16mm x 10mm	-0.043	-0.090
ATK631	18mm x 7mm	-0.043	-0.090
ATK606	18mm x 11mm	-0.043	-0.110
ATK632	20mm x 8mm	-0.043	-0.090
ATK607	20mm x 12mm	-0.043	-0.110
ATK633	22mm x 9mm	-0.052	-0.090
ATK608	22mm x 14mm	-0.052	-0.110
ATK609	25mm x 14mm	-0.052	-0.110
ATK600	25mm x 22mm	-0.052	-0.110
ATK610	28mm x 16mm	-0.052	-0.110
ATK634	28mm x 25mm	-0.052	-0.110
ATK611	32mm x 18mm	-0.062	-0.110
ATK612	36mm x 20mm	-0.062	-0.130
ATK613	40mm x 22mm	-0.062	-0.130
ATK614	45mm x 25mm	-0.062	-0.130
ATK615	50mm x 28mm	-0.062	-0.130
ATK626	8mm x 5mm	-0.030	-0.090
ATK601	8mm x 7mm	-0.030	-0.090
ATK627	10mm x 6mm	-0.036	-0.090
ATK602	10mm x 8mm	-0.036	-0.090
ATK618	12mm x 6mm	-0.043	-0.090
ATK603	12mm x 8mm	-0.043	-0.090