

Flap Wheels: Technical Information

Josco Flap Wheels offer a quick and economical solution to working on both flat and contoured surfaces. The flat top and bottom design allows more versatility of application than raised hub versions.

Manufactured using the highest quality industrial cloth, the design of the wheels is such that as the flaps wear down, new abrasive is continuously exposed. This action prevents clogging and gives a uniform, constant finish throughout the life of the wheel.

Because of the large number of flaps which Josco Flap Wheels contain, they are very economical compared with belts etc, reducing finishing costs, due to the longer life and reduced downtime.

HOW TO OBTAIN THE BEST PERFORMANCE

- Use only light pressure so that only the tips of the flaps are in contact with the work piece.
- Flap wheels give a finer effect and last considerably longer if they are used with a grinding paste or grease.
- If the rate of stock removal is insufficient, use a coarser grit.
- When using Flap Wheels on a moving or rotating work piece, the movement of the work piece must be in opposite direction to the rotation of the wheel.
- ALWAYS observe the maximum recommended RPM given in the tables.
- Josco Flap Wheels are iron free and safe to use of stainless steel.