

# Grinding Disc Technical Information

**The hardness of a grinding disc determines the lifetime as well as its stock-removing efficiency.**

A soft grinding disc is much more aggressive and offers a comfortable grinding behaviour. A hard grinding disc is characterised by its long lifetime. Hard grinding discs are ideal for edge grinding whilst softer discs are suitable for surface grinding.

Rhodium Grinding Discs have a thickness of 7mm with a special top layer.

## Applications for Grinding Discs:

- Weld seam preparation
- Burr removing
- Levelling
- Corner and edge grinding
- Levelling of weld seams

## Advantages of special top layer:

- Almost no edge cracks
- Circular, low-vibration running
- Uniform wear

V[M/SEC]	50	63	80	100
d1 [mm]	RPM			
100	9,550	12,030	15,280	19,100
110	8,680	10,940	13,890	17,360
115	8,300	10,460	13,285	16,610
125	7,640	9,630	12,200	15,280
150	6,370	8,020	10,185	12,730
180	5,310	6,685	8,600	10,610
230	4,150	5,230	6,600	8,300



To see our range of Rhodium Grinding Discs, scan the QR code!