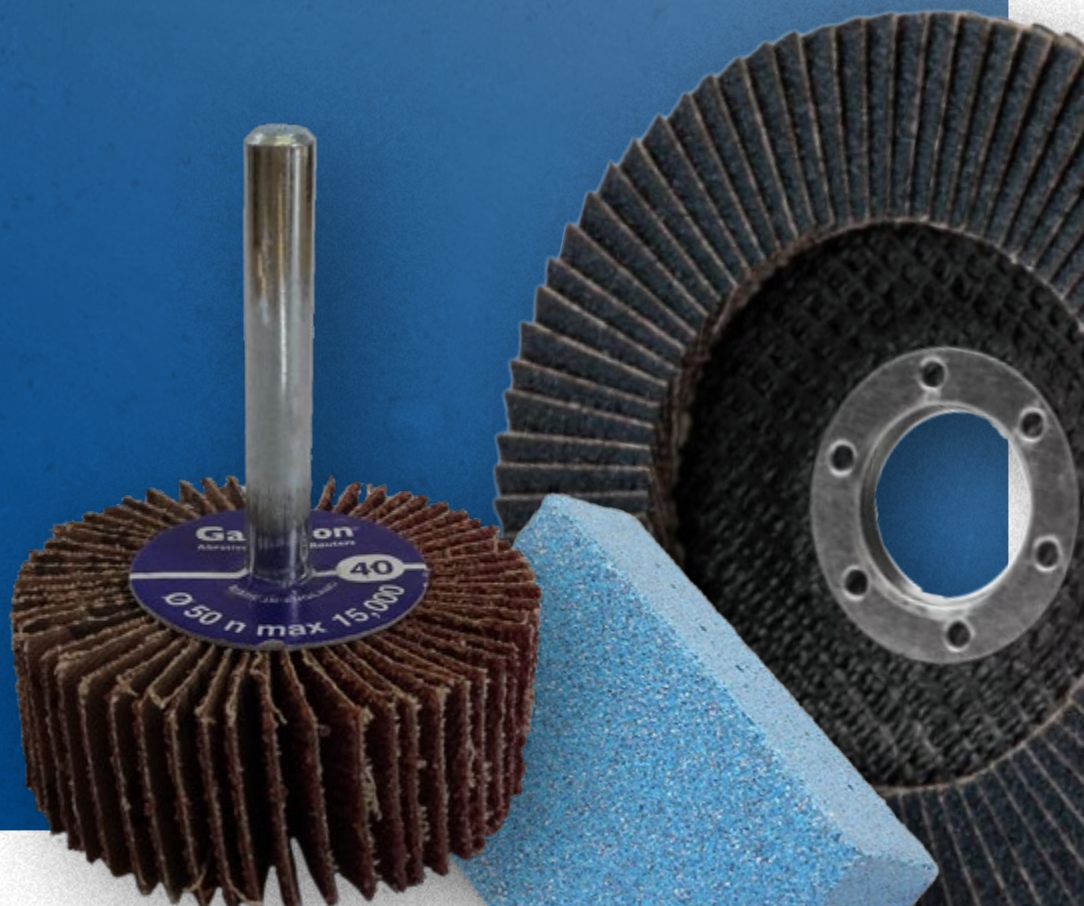


Garryson®

SURFACE FINISHING CATALOGUE



About Garryson

1 BONDED ABRASIVES

2 COATED ABRASIVES

- 2.1 Flap Discs
- 2.2 Flap Wheels

3 ACCESSORIES

ABOUT GARRYSON

A world leader in Carbide Burr and Abrasive manufacturing, Garryson has developed many new products over the past 30 years. Through continuous development of new and innovative products, using state of the art technology, skilled and motivated experts, Garryson strives to fulfill the market needs and follow growing trends within the market place.

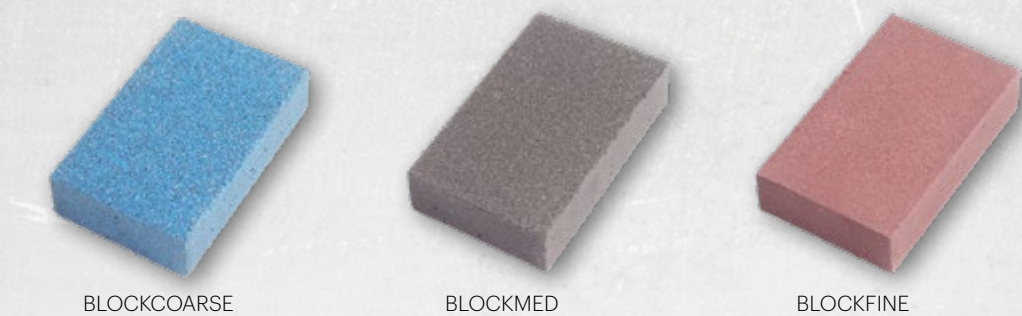
Garryson products offer premium performance to some of the most demanding industries in the world, such as aerospace, automotive, marine, power generation and metal fabrication.



BONDED ABRASIVES



4.1 ABRASIVE BLOCKS



The GarryFlex Block is made of a special resilient rubber filled with hard abrasive grit. The grit is not just on the surface but is evenly distributed through the block so that a constant finish is imparted throughout the life of the tool, unlike abrasive cloths and papers which become finer in use. Curved or flat metal surfaces can be cleaned and polished quickly and economically. Although designed for hand use this material can be included in mechanised metal finishing processes where consistent satin finish is required. Various effects can be obtained by using the tool with a lubricant such as water, paraffin or solvent etc.



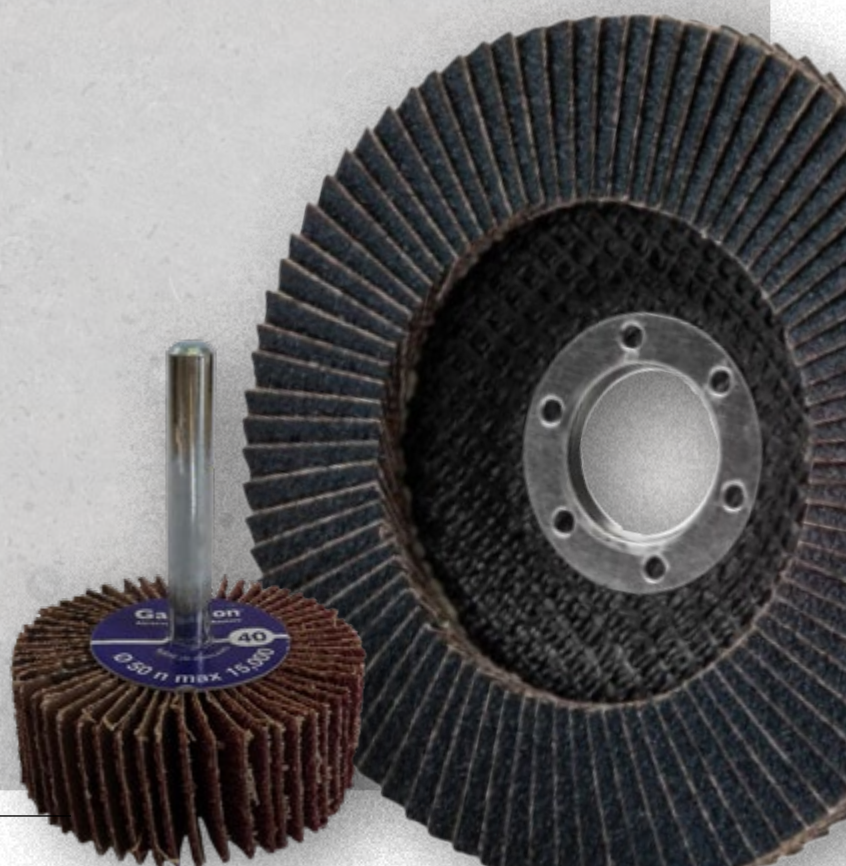
Examples of application:

- Giving satin finish to stainless steel, aluminium, copper etc
- Cleaning metal products prior to anodizing or lacquering
- Cleaning and improving of electrical contacts
- Cleaning ceramic or enameled surfaces
- Cleaning of wire and strip
- Matt finishing of plastic and painted surfaces
- Cleaning of moulds, dies, tools, etc.
- Removal of rust, scale, corrosion
- Removing discolouration of metal after manufacturing processes
- Aircraft production and maintenance



PART NO.	SIZE	COLOUR	GRADES	GRIT	INNER QTY	OUTER QTY	PACK TYPE
BLOCKEXCOARSE	80 x 50 x 20mm	Wine	Extra coarse	36	1	18	Box
BLOCKCOARSE	80 x 50 x 20mm	Blue	Coarse	60	1	18	Box
BLOCKMED	80 x 50 x 20mm	Grey	Medium	120	1	18	Box
BLOCKFINE	80 x 50 x 20mm	Brown	Fine	240	1	18	Box

COATED ABRASIVES



2.1 FLAP DISCS



The FDBZ flap discs are manufactured using reinforced fibre glass backs and zirconia grit. These flap discs are particularly suited to general purpose applications such as weld removal, grinding and clean up on stainless steel and aluminium. However, for faster cutting and longer life, or where a heavy duty and rigid grinding operation is required, aluminium back flap discs type FDAZ should be used. Part numbers of the FDBZ range are listed below.



FIBRE GLASS BACK & ZIRCONIA FLAP DISCS

PART NO.	MATERIAL	DIAM	BORE	GRIT	MAX RPM	INNER QTY	OUTER QTY	PACK TYPE
FDBZ12722040	Zirconia & Fibre Glass Back	127	22	40	12,000	10	200	Single Disc
FDBZ12722060	Zirconia & Fibre Glass Back	127	22	60	12,000	10	200	Single Disc
FDBZ12722080	Zirconia & Fibre Glass Back	127	22	80	12,000	10	200	Single Disc
FDBZ12722120	Zirconia & Fibre Glass Back	127	22	120	12,000	10	200	Single Disc



FW3015120



FW5020040



FW6040040

Shaft Mounted Flap Wheels are used in portable air or electric tools, including die grinders, flexible shafts and hand drills. Wheels are made to metric measurements. Inch equivalents are approximate.



SHAFT MOUNTED FLAP WHEELS

PART NO.	DIAM	WIDTH	SHANK DIAM	GRIT	MAX RPM	INNER QTY	OUTER QTY	PACK TYPE
FW3010080	30	10	6mm	80	25,000	10		Box
FW3015040	30	15	6mm	40	25,000	10		Box
FW3015060	30	15	6mm	60	25,000	10		Box
FW3015080	30	15	6mm	80	25,000	10		Box
FW3015120	30	15	6mm	120	25,000	10		Box
FW4015040	40	15	6mm	40	19,000	10		Box
FW4015060	40	15	6mm	60	19,000	10		Box
FW4015080	40	15	6mm	80	19,000	10		Box
FW4015120	40	15	6mm	120	19,000	10		Box
FW4020040	40	20	6mm	40	19,000	10		Box
FW4025060	40	20	6mm	60	19,000	10	XXX	XXX
FW5020040	50	20	6mm	40	15,000	10		Box
FW5020060	50	20	6mm	60	15,000	10		Box
FW5020080	50	20	6mm	80	15,000	10		Box
FW5020120	50	20	6mm	120	15,000	10		Box
FW5025060	50	25	6mm	60	15,000	10		Box
FW5025120	50	25	6mm	120	15,000	10		Box
FW5030060	50	30	6mm	60	15,000	10		Box
FW5030080	50	30	6mm	80	15,000	10		Box
FW6030040	60	30	6mm	40	12,600	10		Box
FW6030060	60	30	6mm	60	12,600	10		Box
FW6030080	60	30	6mm	80	12,600	10		Box
FW6030120	60	30	6mm	120	12,600	10		Box
FW6040040	60	40	6mm	40	12,600	10		Box
FW6040060	60	40	6mm	60	12,600	10		Box
FW6040080	60	40	6mm	80	12,600	10		Box
FW6040120	60	40	6mm	120	12,600	10		Box
FW8030040	80	30	6mm	40	9,500	10		Box
FW8030060	80	30	6mm	60	9,500	10		Box
FW8030080	80	30	6mm	80	9,500	10		Box
FW8030120	80	30	6mm	120	9,500	10		Box

ACCESSORIES





Arbors for mounting High Speed Cutting Discs with 3/8" arbor hole
(for use with all widths)



CUT-OFF DISC ARBORS

PART NO.	DESCRIPTION	SHANK DIAMETER	INNER QTY	OUTER QTY	PACK TYPE
MSAF3806	Cut-Off Disc Arbor	6mm	-	10	Bag
MSAF3814	Cut-Off Disc Arbor	1/4"	-	10	Bag



**FOR GENERAL ENQUIRIES AND MORE INFORMATION
ON JOSCO PRODUCTS, PLEASE CONTACT US AT:**

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